

FLEXIBLE POLYURETHANES | FLEX-15



priorityprototypes



COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
Good for overmolding
High tensile and tear strength



COMPARABLE TO

TPE/ Rubber Band



COMMON USES

Soft Rubber Handles
Medical Training Models

MECHANICAL PROPERTIES

TEST METHOD

UNIT (ENGLISH)

Cured Hardness, Shore A

ASTM D2240-04e1

15 ± 5

Density, lb./cu. Inch

ASTM D792-00

0.0369

Tensile Strength, psi

ASTM D412-98a(2002)e1

455

Elongation at Break, %

ASTM D412-98a(2002)e1

1,000

Tensile Modulus, psi

ASTM D412-98a(2002)e1

140

Tear Strength, pli

ASTM D624-00e1

42

*Note: Mechanical properties taken when cured 7 days @ Ambient temperature. Mechanical properties change as curing time and temperature change.

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FLEXIBLE POLYURETHANES | FLEX-30



priorityprototypes



COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
High tensile and tear strength



COMPARABLE TO

TPE



COMMON USES

Overmolding
Special Effects/Props

MECHANICAL PROPERTIES

TEST METHOD

UNIT (ENGLISH)

Cured Hardness, Shore A

ASTM D2240-04e1

30 ± 5

Density, lb./cu. Inch

ASTM D792-00

0.0372

Tensile Strength, psi

ASTM D412-98a(2002)e1

810

Elongation at Break, %

ASTM D412-98a(2002)e1

970

Tensile Modulus, psi

ASTM D412-98a(2002)e1

165

Tear Strength, pli

ASTM D624-00e1

80

*Note: Mechanical properties taken when cured 7 days @ Ambient temperature. Mechanical properties change as curing time and temperature change.

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FLEXIBLE POLYURETHANES | FLEX-40



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COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
Easy to pigment



COMPARABLE TO

TPE
Pencil Eraser



COMMON USES

Key Pads
Overmolding

MECHANICAL PROPERTIES

TEST METHOD

UNIT (ENGLISH)

Cured Hardness, Shore A

ASTM D2240-04e1

40 ± 5

Density, lb./cu. Inch

ASTM D792-00

0.0376

Tensile Strength, psi

ASTM D412-98a(2002)e1

759

Elongation at Break, %

ASTM D638-03

793

Tensile Modulus, psi

ASTM D412-98a(2002)e1

144

Tear Strength, pli

ASTM D624-00e1

80

*Note: Mechanical properties taken when cured 7 days @ Ambient temperature. Mechanical properties change as curing time and temperature change.

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FLEXIBLE POLYURETHANES | FLEX-50



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COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
Easy to pigment



COMPARABLE TO

TPE
General Purpose Rubber



COMMON USES

Overmolding
Special Effects/Props

MECHANICAL PROPERTIES

TEST METHOD

UNIT (ENGLISH)

Cured Hardness, Shore A

ASTM D2240-04e1

50 ± 5

Density, lb./cu. Inch

ASTM D792-00

0.0383

Tensile Strength, psi

ASTM D412-98a(2002)e1

931

Elongation at Break, %

ASTM D638-03

748

Tensile Modulus, psi

ASTM D412-98a(2002)e1

243

Tear Strength, pli

ASTM D624-00e1

114

*Note: Mechanical properties taken when cured 7 days @ Ambient temperature. Mechanical properties change as curing time and temperature change.

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FLEXIBLE POLYURETHANES | FLEX-60



priorityprototypes



COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
High tensile and tear strength



COMPARABLE TO

TPE
General Purpose Rubber



COMMON USES

Overmolding

MECHANICAL PROPERTIES

TEST METHOD

UNIT (ENGLISH)

Cured Hardness, Shore A

ASTM D2240-04e1

60 ± 5

Density, lb./cu. Inch

ASTM D792-00

0.0386

Tensile Strength, psi

ASTM D412-98a(2002)e1

1,260

Elongation at Break, %

ASTM D638-03

715

Tensile Modulus, psi

ASTM D412-98a(2002)e1

340

Tear Strength, pli

ASTM D624-00e1

150

*Note: Mechanical properties taken when cured 7 days @ Ambient temperature. Mechanical properties change as curing time and temperature change.

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FLEXIBLE POLYURETHANES | FLEX-70



priorityprototypes



COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
High tensile and tear strength



COMPARABLE TO

TPE
Tire Rubber



COMMON USES

Overmolding

MECHANICAL PROPERTIES

TEST METHOD

UNIT (ENGLISH)

Cured Hardness, Shore A

ASTM D2240-04e1

70 ± 5

Density, lb./cu. Inch

ASTM D792-00

0.0394

Tensile Strength, psi

ASTM D412-98a(2002)e1

1,429

Elongation at Break, %

ASTM D638-03

1,183

Tensile Modulus, psi

ASTM D412-98a(2002)e1

695

Tear Strength, pli

ASTM D624-00e1

225

*Note: Mechanical properties taken when cured 7 days @ Ambient temperature. Mechanical properties change as curing time and temperature change.

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FLEXIBLE POLYURETHANES | FLEX-80



COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
High tensile and tear strength



COMPARABLE TO

TPE
Hydraulic O-Rings



COMMON USES

O-Rings
Overmolding

MECHANICAL PROPERTIES

TEST METHOD

UNIT (ENGLISH)

Cured Hardness, Shore A

ASTM D2240-04e1

80 ± 5

Density, lb./cu. Inch

ASTM D792-00

0.0399

Tensile Strength, psi

ASTM D412-98a(2002)e1

2,100

Elongation at Break, %

ASTM D638-03

790

Tensile Modulus, psi

ASTM D412-98a(2002)e1

1,620

Tear Strength, pli

ASTM D624-00e1

280

*Note: Mechanical properties taken when cured 7 days @ Ambient temperature. Mechanical properties change as curing time and temperature change.

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FLEXIBLE POLYURETHANES | FLEX-90



priorityprototypes



COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
Easy to pigment



COMPARABLE TO

TPE
Squeegee



COMMON USES

Overmolding

MECHANICAL PROPERTIES

Cured Hardness, Shore A

Density, lb./cu. Inch

Tensile Strength, psi

Elongation at Break, %

Tensile Modulus, psi

Tear Strength, pli

TEST METHOD

ASTM D2240-04e1

ASTM D792-00

ASTM D412-98a(2002)e1

ASTM D638-03

ASTM D412-98a(2002)e1

ASTM D624-00e1

UNIT (ENGLISH)

90 ± 5

0.0394

3,170

1,165

1,710

360

*Note: Mechanical properties taken when cured 7 days @ Ambient temperature. Mechanical properties change as curing time and temperature change.

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FLEXIBLE POLYURETHANES | FLEX-95



priorityprototypes



COLOR (MIXED)

Amber



NOTABLE FOR

Fast cycle time
Easy to pigment



COMPARABLE TO

TPE



COMMON USES

Shopping Cart Wheels
Strain Reliefs

MECHANICAL PROPERTIES

Cured Hardness, Shore A

Density, lb./cu. Inch

Tensile Strength, psi

Elongation at Break, %

Tensile Modulus, psi

Tear Strength, pli

TEST METHOD

ASTM D2240-04e1

ASTM D792-00

ASTM D412-98a(2002)e1

ASTM D638-03

ASTM D412-98a(2002)e1

ASTM D624-00e1

UNIT (ENGLISH)

95 ± 5

0.0402

3,273

776

5,516

435

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